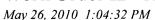
Work Ordo <i>May 26, 2010 1</i>		063										Page 1
Item ID: Revision ID: Item Name:	D412-702-36 Harness Asser			Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	5/25/10 8/26/10	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:						
Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):		nte:			Run	Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accep Qty	t Reje Qty		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr					4 - 4 - 1 mm					
DSI 9511 100 Small Fab Small Fab	A	DISASSEM RETURN E	702-317 B <u>多多イ</u> 子フ IBLE TO MAKE -307 D3573-5 B 3フフュ T TO STK		10/05/26			-(1)				
110		Assemble a QC5- Inspect part comp	s per dwg ICA D412-702 leteness to step on W/O	0.00 S v	detre			æ.				

Quality Control

Work Order ID 59063





Page 2

Item ID:

D412-702-307

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 8/26/10

Harness Assembly

Start Date:

5/25/10

QC:

Start Qty: 1.00

Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling: SPC (Y/N): Date:

Run

Start

Stop

Reject

Oty

Stop



Sequence ID/ **Work Center ID**

120

Operation Description Set Up/ **Run Hours**

Tool ID

Date:

Tool # Plan Code

Accept Qty

Reject Number Stamp

Insp.

Packaging Packaging

Memo

0.00

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-307

CHG001 Location: PPP Rev:

130

QC21- Final Inspection - Work Order Release

0.00



Quality Control

QC

Memo

0.00

W 120576

Picklist Print

May 26, 2010 1:04:31 PM

Work Order ID: 59063

D412-702-307

Parent Item Name:

Harness Assembly

Parent Item:

IPP Rev: A new issue DD 10.04.30 verified: FC



Start Date: 5/25/10

Required Date: 8/26/10

Start Oty 1 00

Required Oty: 1.00

Comments:	PP Rev:A new issu	ue DD 10.04.30	verifie	d:EC					Start Qty: 1.00		Require	d Qty: 1.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Statu Issued
D3573-5		Manufactured	No				Each	45.0000		-1 \	>	
		·		Location ST244	31863	<u>Loc (</u>	Oty 45 45	Loc Code			/ Sn	10/05/2
D412-702-317		Manufactured	No				Each	1.0000		-1		
				<u>Location</u> ST	58473	<u>Loc (</u>	Oty 1 1	Loc Code				col05/2e
D3573-3 Adapter		Manufactured	No			100	Each	9.0000	1	1	· • .	
				<u>Location</u>		Loc (Loc Code				
					50473 55681 57223		9 1 1 7		_ _ _		- - - SI,	y tolos le
D4088-041 Shoulder Harness		Manufactured	No		- 2	100	Each	0.0000	1 	1	_	·

Picklist Print

Page 2

May 26, 2010 1:04:32 PM

Work Order ID: 59063

D412-702-307

Parent Item Name:

Harness Assembly

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

Start Date: 5/25/10

Required Date: 8/26/10

Start Oty: 1.00

Required Oty: 1.00

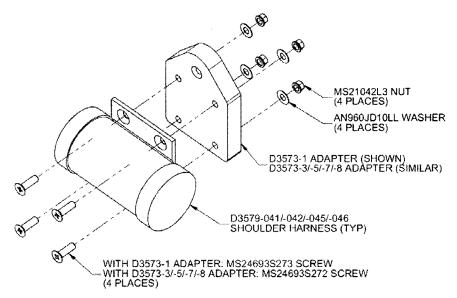
Comments:	10.04.30	Verifice	J.EC					Start Qty. 1.00			Required Qty. 1.00		
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	209.0000	4	4			
				Location	<u>l</u>	Loc	<u>Qty</u>	Loc Code				1	í
				ST288			209				_ 0,	. /d	es re
					111548		1		_		$_{\scriptscriptstyle -}$ \gg	5 2-1	
					112492		208		_		_		
AN960JD10LL	- 125: (124) 2411211 21211 21 1221	Purchased	No			100	Each	4,423.000		4			
Washer													
				<u>Location</u>	1	<u>Loc</u>	<u>Oty</u>	Loc Code					
				ST349			4423		_		_	1	1
					19085		472		_		-	m A	x 1 210
					19600		3951		_		- <i>X</i> b	Colo	5/24
MS21042L3		Purchased	No			100	Each	1,716.000		4			

Nut

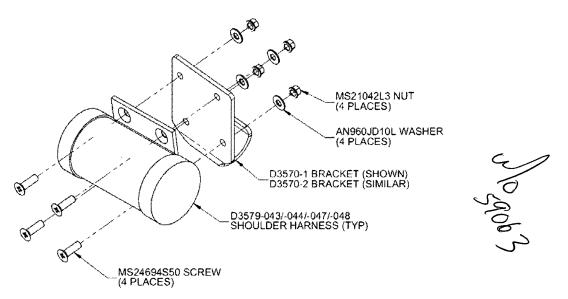
Location	Loc Qty	Loc Code
ST300	1716	
113537	20	
113644	196	
114523	1000	
114718	500	

_____ Ss lolos / 2h

ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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Work Order ID 58473 May 7, 2010 10:24:03 AM										Page 1
Item ID: D412-702-317 Revision ID:		Accept					Setup		1 (8811191 8	
Item Name: Harness Assembly Start Date: 07/05/2010 Start Qty: Required Date: 14/05/2010 Req'd Qty Reference:			Cust Itema Customer:	<u> GEREN</u>	CE O	NZY		Stop		
Approvals: Process Plan: QC:	Date: <u>/ 6-5-0</u>	Tooling: SPC (Y/N):	Da	nte:			Run	Start Stop		
Sequence ID/ Operation Work Center ID Description		Set Up/ Run Hours	Draw Number		Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp.
Draw Nbr Revision Nbr										
DSI 9511 A										
	lemo ssemble as per dwg ICA D412-702	0.00 0.00 p.49	·			Ef.	Sag	/0	5-/17	0
	part completeness to step on W/O	0.00	10/05/17			- FE	<u>.</u>			
	lemo entify with P/N & CHG# and pack fo	0.00 0.00	412-702-317			10-	<u>5-</u>	. M	5	

Work Order ID 58473

May 7, 2010 10:24:03 AM



Page 2

Item ID:

D412-702-317

Accept

Setup Start

Stop



Revision ID:

Item Name:

Harness Assembly

Start Date:

07/05/2010

Start Qty: 1.00 **Required Date:** 14/05/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:_____ Tooling:

SPC (Y/N):

Date: Date:

Run Start

Stop



Sequence ID/

Operation

Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

Number

Draw

Draw Rev.

Accept Qty

Plan

Code

Reject Qty

Reject Insp. Number Stamp

130

Work Center ID

Quality Control

Memo

0.00

0.00

N 10,0517

Picklist Print May 7, 2010 10:24:10 AM Work Order ID: 58473 Parent Item: D412-702-317 Parent Item Name: Harness Assembly Start Date: 07/05/2010 Required Date: 14/05/2010 IPP Rev:A new issue DD 10.04.30 verified:EC Comments: Start Qty: 1.00 Required Qty: 1.00 Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Qty per Kit Oty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Issued Issued D3573-5 Manufactured No 100 Each 47.0000 B3273 Adapter Location Loc Oty Loc Code \$T244 47 31863 47 D4088-041 Manufactured 100 Each Shoulder Harness MS24693-S272 Purchased No 100 Each 257.0000 Screw Location Loc Oty Loc Code ST288 257 111548 1 112492 256 AN960JD10LL Purchased No 100 Each 4,479.000 Washer Location Loc Oty Loc Code

4479

472

4007

ST349

19085

19600

Picklist Print

May 7, 2010 10:24:10 AM

Page 2

Work Order ID: 58473

D412-702-317

Parent Item Name: Harness Assembly

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC



Start Date: 07/05/2010

Required Date: 14/05/2010

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

Last Location

Route Seq ID

Loc Oty

1673

20

653

1000

Unit of Measure Hand

Qty on

Qty per Kit

Start Qty: 1.00

Qty Issued

Date Status Issued

MS21042L3

Purchased

No

100

Each

1,673.000

Nut

Location ST300

113537 113644 114523 Loc Code